

*A2*  
~~11. (Once Amended) The film of claim 1 wherein the first skin layer comprises a polymer selected from the group consisting of ethylene-propylene random copolymers, ethylene-propylene-butene random terpolymers, propylene-butene copolymers, and low density polyethylene.~~

*Subj A3*  
~~13. (Once Amended) The film of claim 11 wherein the second skin layer comprises a polymer selected from the group consisting of ethylene-propylene random copolymers, ethylene-propylene-butene random terpolymers, propylene-butene copolymers, and polyethylene.~~

*Subj A4*  
~~19. (Once Amended) A method for manufacturing a multi-layer polymeric shrink film comprising the steps of:  
(a) coextruding a first skin layer comprising a polymer, a core layer comprising polypropylene, a polymeric modifier, and a hydrocarbon resin, and a second skin layer comprising a polymer;  
(b) stretching the film in the machine direction (MD); and  
(c) stretching the film in the transverse direction (TD),~~

*Subj A5*  
~~wherein the core layer comprises up to about 15 percent weight of the polymeric modifier and up to about 15 percent by weight of the hydrocarbon resin.~~

*Subj A6*  
~~26. (New) The method of claim 19, wherein step (b) comprises stretching the film in the machine direction (MD) at a temperature of 105 °C or less.~~

*Subj A7*  
~~27. (New) The method of claim 21, wherein step (b) comprises stretching the film in the~~

machine direction (MD) at a temperature of 90 °C or less, and wherein step (c) comprises stretching the film from about 6 to about 10 times in the transverse direction (TD) at a temperature below 145 °C.

28. (New) The method of claim 27, wherein step (b) comprises stretching the film in the machine direction (MD) at a temperature of 75 °C or less.

29. (New) The film of claim 1 wherein the modifier in the core layer is selected from the group consisting of atactic polypropylene, syndiotactic polypropylene and linear low density polyethylene,

wherein the first skin layer comprises a polymer selected from the group consisting of ethylene-propylene random copolymers, ethylene-propylene-butene random terpolymers, and propylene-butene copolymers, and

wherein the second skin layer comprises a polymer selected from the group consisting of ethylene-propylene random copolymers, ethylene-propylene-butene random terpolymers, and propylene-butene copolymers.

30. (New) The film of claim 1 further comprising more than one core layer, wherein each core layer has the same composition.

31. (New) The film of claim 1 having greater than 20% overall area reduction shrinkage at 135°C.